Aluminum Capacitors
Axial High Temperature, High Ripple Current

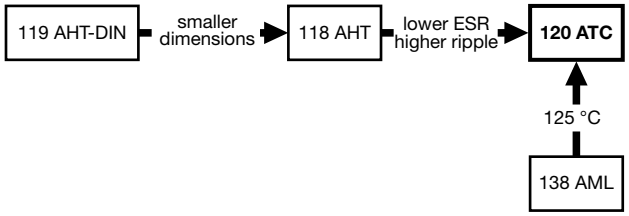


Fig. 1

FEATURES

- Extra long useful life: up to 8000 h at 125 °C
- Extended temperature range: usable up to 150 °C
- Low ESR levels provide very high ripple current capability
- Miniaturized, high CV-product per unit volume
- Polarized aluminum electrolytic capacitors, non-solid electrolyte
- Axial leads, cylindrical aluminum case, insulated with a blue sleeve
- Taped versions up to case Ø 15 mm x 30 mm available for automatic insertion
- Lead diameter Ø d = 1.0 mm, available on request
- AEC-Q200 qualified
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

AUTOMOTIVE GRADE

Pb-free

RoHS COMPLIANT

APPLICATIONS

- Automotive, industrial and telecommunication
- Smoothing, filtering, buffering
- Low mounting height applications, vibration and shock resistant
- SMPS and standard power supplies

MARKING

The capacitors are marked (where possible) with the following information:

- Rated capacitance (in µF)
- Tolerance on rated capacitance, code letter in accordance with IEC 60062 (M for ± 20 %)
- Rated voltage (in V)
- Upper category temperature (125 °C)
- Date code in accordance with IEC 60062
- Code for factory of origin
- Name of manufacturer
- Negative terminal identification
- Series number (120)

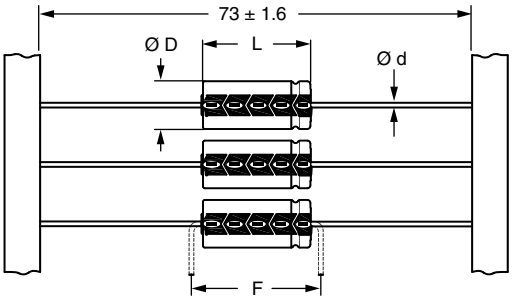
QUICK REFERENCE DATA

DESCRIPTION	VALUE
Nominal case sizes (Ø D x L in mm)	10 x 30 to 21 x 38
Rated capacitance range, C_R	47 µF to 6800 µF
Tolerance on C_R	± 20 %
Rated voltage range, U_R	16 V to 100 V
Category temperature range	-40 °C to +125 °C
Endurance test at 150 °C	1000 h
Endurance test at 125 °C	4000 h
Useful life at 125 °C	8000 h
Useful life at 85 °C, 1.4 x I_R applied	40 000 h
Shelf life at 0 V, 125 °C	1000 h (100 V: 500 h)
Shelf life at 0 V, 150 °C	≤ 63 V: 500 h
Based on sectional specification	IEC 60384-4 / EN 130300
Climatic category IEC 60068	40/125/56

SELECTION CHART FOR C_R, U_R, AND RELEVANT NOMINAL CASE SIZE (Ø D x L in mm)

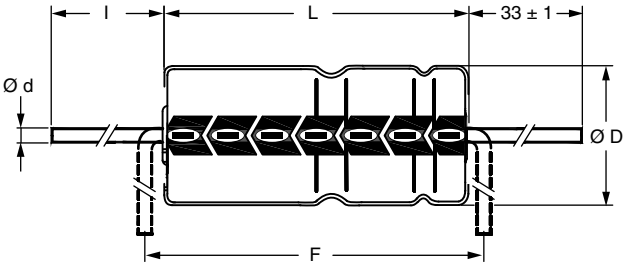
C_R (µF)	U_R (V)				
	16	25	40	63	100
47	-	-	-	-	10 x 30
68	-	-	-	-	12.5 x 30
100	-	-	-	10 x 30	12.5 x 30
150	-	-	-	12.5 x 30	15 x 30
220	-	-	10 x 30	12.5 x 30	18 x 30
330	-	-	12.5 x 30	15 x 30	18 x 38
470	-	10 x 30	12.5 x 30	18 x 30	21 x 38
680	10 x 30	12.5 x 30	15 x 30	18 x 38	-
1000	12.5 x 30	12.5 x 30	18 x 30	21 x 38	-
1500	12.5 x 30	15 x 30	18 x 38	-	-
2200	15 x 30	18 x 30	21 x 38	-	-
3300	18 x 30	18 x 38	-	-	-
4700	18 x 38	21 x 38	-	-	-
6800	21 x 38	-	-	-	-

DIMENSIONS in millimeters **AND AVAILABLE FORMS**



Form BR: Taped on reel
Case Ø D x L = 6.5 mm x 18 mm to 15 mm x 30 mm

Fig. 2 - **Form BR**



Form AA: Axial in box
Case Ø D x L = 10 mm x 30 mm to 21 mm x 38 mm

Fig. 3 - **Form AA**

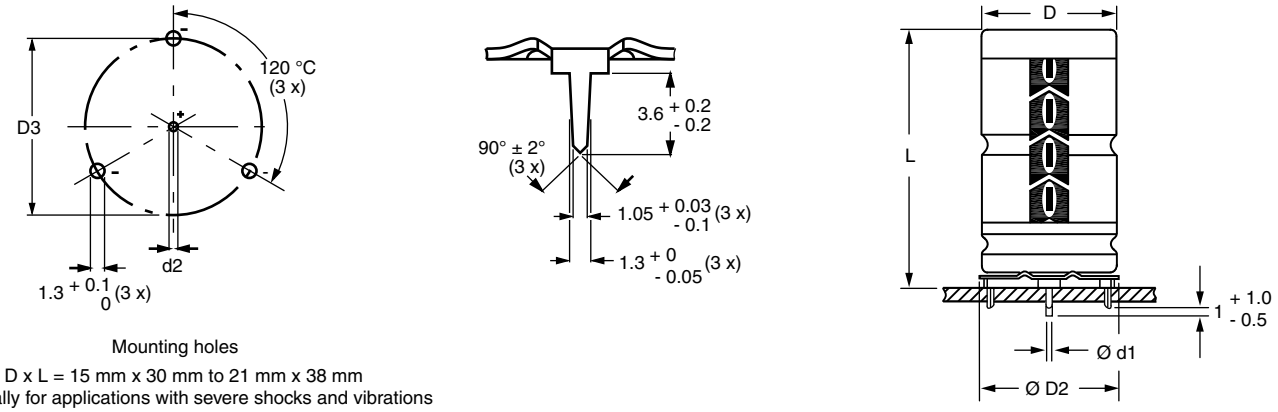
Table 1

AXIAL; DIMENSIONS in millimeters, **MASS, AND PACKAGING QUANTITIES**								
NOMINAL CASE SIZE Ø D x L (mm)	**AXIAL: FORM AA AND BR**					**MASS (g)**	**PACKAGING QUANTITIES**	
	Ø d (1)	**l**	**Ø $D_{max.}$**	**$L_{max.}$**	**$F_{min.}$**		**FORM AA**	**FORM BR**
10 x 30	0.8	55 ± 1	10.5	30.5	35	≈ 4.8	340	500
12.5 x 30	0.8	55 ± 1	13.0	30.5	35	≈ 7.4	260	400
15 x 30	0.8	55 ± 1	15.5	30.5	35	≈ 11.7	200	250
18 x 30	0.8	55 ± 1	18.5	30.5	35	≈ 12.9	120	-
18 x 38	0.8	34 ± 1	18.5	39.5	44	≈ 19.0	125	-
21 x 38	0.8	34 ± 1	21.5	39.5	44	≈ 24.0	100	-

Notes

(1) Lead diameter Ø d = 1.0 mm, available on request.

- For detailed tape dimensions, please see www.vishay.com/doc?28361.



Mounting holes

Case Ø D x L = 15 mm x 30 mm to 21 mm x 38 mm
Especially for applications with severe shocks and vibrations

Fig. 4 - Mounting hole diagram and outline; **form MR:** with mounting ring and pins

Table 2

MOUNTING RING; DIMENSIONS in millimeters, **MASS, AND PACKAGING QUANTITIES**									
NOMINAL CASE SIZE Ø D x L	**CASE CODE**	**MOUNTING RING: FORM MR**						**MASS (g)**	**PACKAGING QUANTITIES**
		Ø d1	**Ø d2**	**Ø $D_{max.}$**	**Ø $D2_{max.}$**	**D3**	**$L_{max.}$**		
15 x 30	02	0.8	1.0 + 0.4	15.5	17.5	16.5 ± 0.2	33	≈ 8.6	200
18 x 30	03	0.8	1.0 + 0.4	18.5	19.5	18.5 ± 0.2	33	≈ 11.5	240
18 x 38	04	0.8	1.0 + 0.4	18.5	19.5	18.5 ± 0.2	42	≈ 14.0	100
21 x 38	05	0.8	1.0 + 0.4	21.5	22.5	21.5 ± 0.2	42	≈ 19.2	100

ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C_R	Rated capacitance at 100 Hz, tolerance ± 20 %
I_R	Rated RMS ripple current at 10 kHz, 125 °C
I_{L1}	Max. leakage current after 1 min at U_R
I_{L5}	Max. leakage current after 5 min at U_R
ESR	Equivalent series resistance at 100 Hz (calculated from tan $\delta_{max.}$ and C_R)
Z	Max. impedance at 10 kHz

Note
- Unless otherwise specified, all electrical values in Table 3 apply at T_{amb} = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %.

ORDERING EXAMPLE

Electrolytic capacitor 120 series

1000 µF / 16 V; ± 20 %

Nominal case size: Ø 12.5 mm x 30 mm; form BR

Ordering code: MAL212025102E3
Former 12NC: 2222 120 25102

Table 3

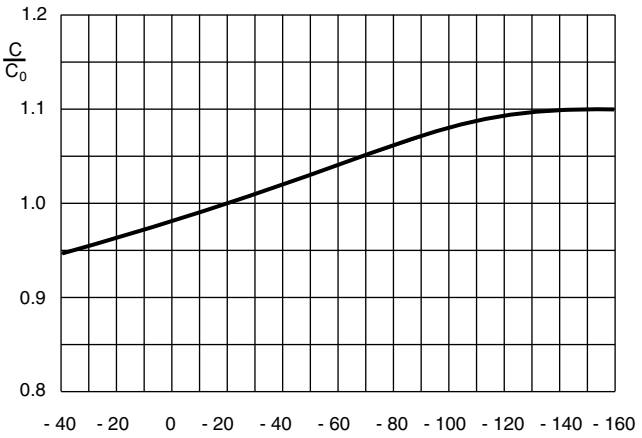
ELECTRICAL DATA AND ORDERING INFORMATION

U_R (V)	C_R 100 Hz (µF)	NOMINAL CASE SIZE Ø D x L (mm)	I_R 10 kHz 125 °C (mA)	I_{L1} 1 min (µA)	I_{L5} 5 min (µA)	TYP. ESR 100 Hz (mΩ)	MAX. ESR 100 Hz (mΩ)	TYP. ESR 10 kHz (mΩ)	MAX. ESR 10 kHz (mΩ)	Z MAX. 10 kHz (mΩ)	ORDERING CODE MAL2120.....		
											IN BOX FORM AA	TAPED ON REEL FORM BR	MOUNTING RING FORM MR
	680	10 x 30	2100	171	84	106	177	44	74	78	15681E3	25681E3	-
	1000	12.5 x 30	2550	232	104	77	128	35	58	61	15102E3	25102E3	-
	1500	12.5 x 30	2650	328	136	60	100	32	53	53	15152E3	25152E3	-
16	2200	15 x 30	2940	462	181	48	79	28	46	46	15222E3	25222E3	45222E3
	3300	18 x 30	3430	674	251	41	68	26	43	43	15332E3	-	45332E3
	4700	18 x 38	4350	942	341	27	45	18	29	29	15472E3	-	45472E3
	6800	21 x 38	4590	1346	475	26	43	18	29	29	15682E3	-	45682E3
	470	10 x 30	2100	181	87	112	187	45	74	84	16471E3	26471E3	-
	680	12.5 x 30	2550	244	108	81	136	35	59	64	16681E3	26681E3	-
	1000	12.5 x 30	2600	340	140	64	107	32	53	55	16102E3	26102E3	-
25	1500	15 x 30	2890	490	190	49	82	28	46	46	16152E3	26152E3	46152E3
	2200	18 x 30	3310	700	260	43	71	27	44	44	16222E3	-	46222E3
	3300	18 x 38	4350	1030	370	28	47	18	29	29	16332E3	-	46332E3
	4700	21 x 38	4470	1450	510	27	44	18	29	29	16472E3	-	46472E3
	220	10 x 30	1990	146	75	192	320	52	87	124	17221E3	27221E3	-
	330	12.5 x 30	2430	198	93	130	216	37	62	83	17331E3	27331E3	-
	470	12.5 x 30	2550	266	115	101	169	35	58	70	17471E3	27471E3	-
40	680	15 x 30	2840	366	149	75	125	30	50	55	17681E3	27681E3	47681E3
	1000	18 x 30	3150	520	200	59	99	28	47	49	17102E3	-	47102E3
	1500	18 x 38	4130	760	280	39	65	19	31	32	17152E3	-	47152E3
	2200	21 x 38	4170	1096	392	34	56	19	31	31	17222E3	-	47222E3
	100	10 x 30	1560	116	65	297	495	92	154	249	18101E3	28101E3	-
	150	12.5 x 30	2050	153	78	195	325	61	102	162	18151E3	28151E3	-
	220	12.5 x 30	2150	206	95	149	249	55	92	126	18221E3	28221E3	-
63	330	15 x 30	2510	289	123	105	175	44	73	91	18331E3	28331E3	48331E3
	470	18 x 30	2860	395	158	81	135	38	64	74	18471E3	-	48471E3
	680	18 x 38	3720	554	211	55	92	26	43	49	18681E3	-	48681E3
	1000	21 x 38	3780	796	292	44	74	25	41	43	18102E3	-	48102E3
	47	10 x 30	760	96	59	760	1269	349	581	720	19479E3	29479E3	-
	68	12.5 x 30	1030	122	67	531	885	246	410	503	19689E3	29689E3	-
	100	12.5 x 30	1140	160	80	389	648	196	327	381	19101E3	29101E3	-
100	150	15 x 30	1480	220	100	266	443	137	229	262	19151E3	29151E3	49151E3
	220	18 x 30	1960	304	128	181	302	95	158	179	19221E3	-	49221E3
	330	18 x 38	2550	436	172	120	200	62	104	117	19331E3	-	49331E3
	470	21 x 38	2800	604	228	92	154	52	86	94	19471E3	-	49471E3

ADDITIONAL ELECTRICAL DATA

PARAMETER	CONDITIONS	VALUE	
		AXIAL	MOUNTING RING
Voltage			
Surge voltage		$U_s \leq 1.15 \times U_R$	
Reverse voltage		$U_{rev} \leq 1$ V	
Current			
Leakage current	After 1 min at U_R	$I_{L1} \leq 0.012\ C_R \times U_R + 40\ \mu A$	
	After 5 min at U_R	$I_{L5} \leq 0.004\ C_R \times U_R + 40\ \mu A$	
Inductance			
Equivalent series inductance (ESL)	Case Ø D x L mm:		
	10 x 30	Typ. 38 nH	
	12.5 x 30	Typ. 46 nH	
	15 x 30	Typ. 48 nH	Typ. 39 nH
	18 x 30	Typ. 50 nH	Typ. 39 nH
	18 x 38	Typ. 54 nH	Typ. 39 nH
	21 x 38	Typ. 59 nH	Typ. 39 nH

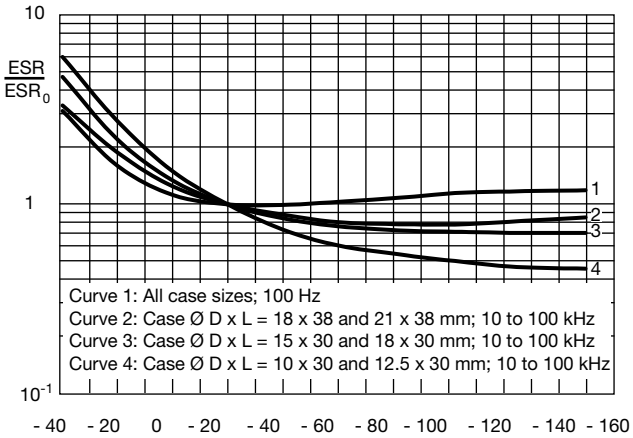
CAPACITANCE (C)



All voltages; all case sizes
C_0 = Capacitance at 20 °C, 100 Hz

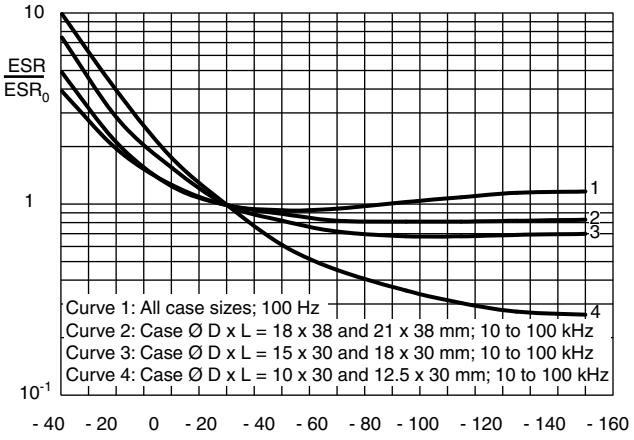
Fig. 5 - Typical multiplier of capacitance as a function of ambient temperature

EQUIVALENT SERIES RESISTANCE (ESR)



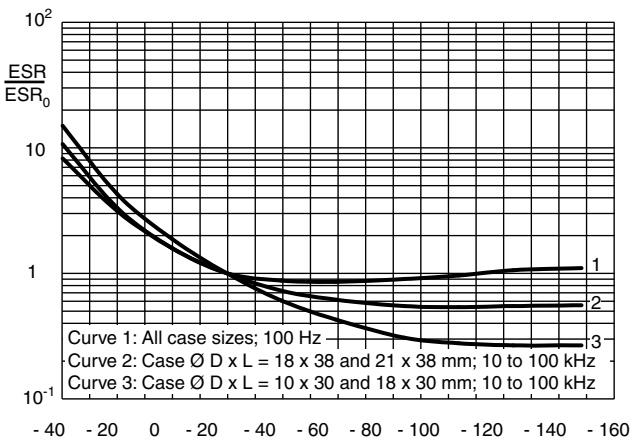
≤ 40 V types
ESR_0 = Typical at 20 °C

Fig. 6 - Typical multiplier of ESR as a function of ambient temperature at different frequencies



63 V types
ESR_0 = Typical at 20 °C

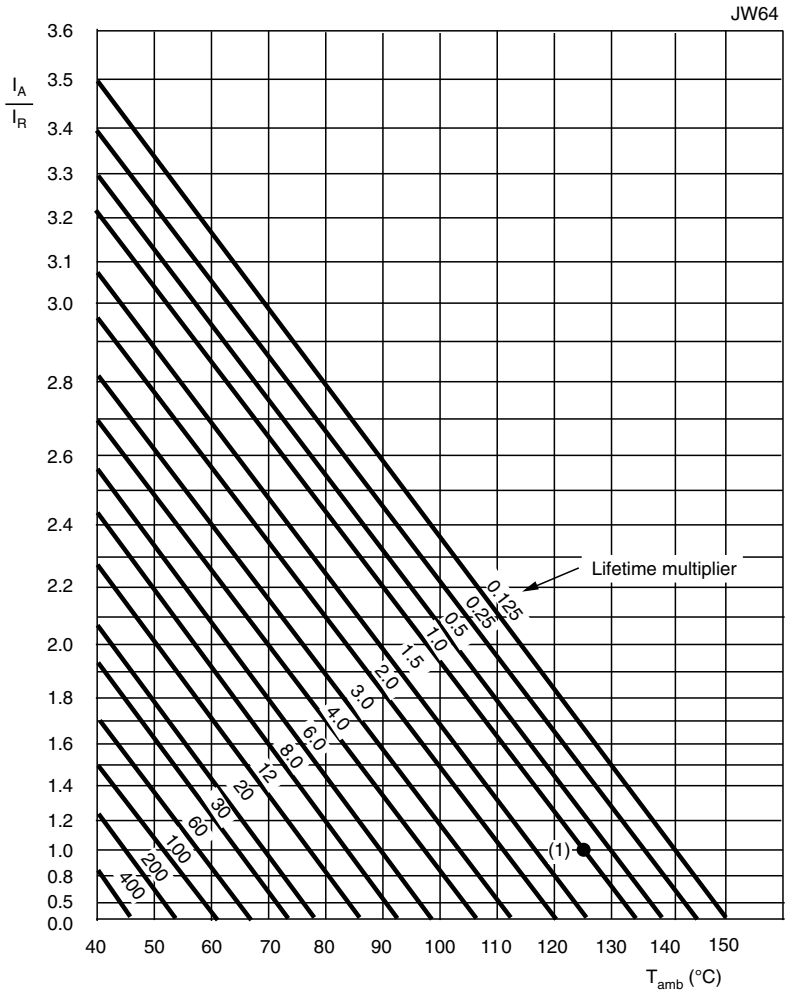
Fig. 7 - Typical multiplier of ESR as a function of ambient temperature at different frequencies



100 V types
ESR_0 = Typical at 20 °C

Fig. 8 - Typical multiplier of ESR as a function of ambient temperature at different frequencies

RIPPLE CURRENT AND USEFUL LIFE



I_A = Actual ripple current at 10 kHz

I_R = Rated ripple current at 10 kHz, 125 °C

(1) Useful life at 125 °C and I_R applied: 8000 h

Fig. 9 - Multiplier of useful life as a function of ambient temperature and ripple current load

Table 4

MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY				
FREQUENCY (Hz)	I_R MULTIPLIER			
	U_R = 16 V TO 40 V CASE SIZES (10 x 30 to 15 x 30) mm	U_R = 16 V TO 40 V CASE SIZES (18 x 30 to 21 x 38) mm	U_R = 63 V AND 100 V CASE SIZES (10 x 30 to 15 x 30) mm	U_R = 63 V AND 100 V CASE SIZES (18 x 30 to 21 x 38) mm
50	0.37	0.54	0.23	0.44
100	0.48	0.63	0.32	0.56
300	0.69	0.75	0.53	0.76
1000	0.86	0.81	0.77	0.88
3000	0.96	0.87	0.93	0.94
≥ 10 000	1.00	1.00	1.00	1.00

Table 5

TEST PROCEDURES AND REQUIREMENTS			
TEST		**PROCEDURE (quick reference)**	**REQUIREMENTS**
NAME OF TEST	**REFERENCE**		
Endurance	IEC 60384-4 / EN 130300 subclause 4.13	T_{amb} = 125 °C; U_R applied; 4000 h T_{amb} = 150 °C; U_R applied; 1000 h	ΔC/C: ± 15 % tan δ ≤ 1.3 x spec. limit Z ≤ 2 x spec. limit I_{L5} ≤ spec. limit
Useful life	CECC 30301 subclause 1.8.1	T_{amb} = 125 °C; U_R and I_R applied; 8000 h	ΔC/C: ± 45 % tan δ ≤ 3 x spec. limit Z ≤ 3 x spec. limit I_{L5} ≤ spec. limit no short or open circuit total failure percentage: ≤ 1 %
Shelf life (storage at high temperature)	IEC 60384-4 / EN 130300 subclause 4.17	T_{amb} = 125 °C; no voltage applied; 1000 h (100 V: 500 h) T_{amb} = 150 °C; no voltage applied; 500 h for voltages: ≤ 63 V After test: U_R to be applied for 30 min, 24 h to 48 h before measurement	ΔC/C, tan δ, Z: for requirements see “Endurance test” above I_{L5} ≤ 2 x spec. limit
Reverse voltage	IEC 60384-4 / EN 130300 subclause 4.15	T_{amb} = 125 °C: 125 h at U = -1 V Followed by 125 h at U_R	ΔC/C: ± 20 % tan δ ≤ spec. limit I_{L5} ≤ spec. limit

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